



# Calhoun (Tennessee) Mill



## KEY STATISTICS (AS AT DECEMBER 31, 2017)

### Workforce

Number of employees	<b>558</b>
Indirect employees*	<b>1,814</b>

### Annual capacity

<b>340,000</b>	metric tons of pulp and paper
<b>66,000</b>	short tons of premium tissue

### Economic impact (M US\$)

Payroll and benefits	\$ 63.1
All other operating costs	154.9
Total cost of wood and recycled fiber	68.6
Amount spent to purchase energy**	33.9
Amount paid in taxes	1.7
<b>TOTAL***</b>	<b>\$ 322.4</b>

\* Research by the Economic Policy Institute indicates that for every 100 jobs in the paper industry, 325 additional jobs are supported in supplier industries and in local communities due to the re-spending of wages.

\*\* Does not take into account the power supply from the on-site cogeneration plant.

\*\*\* The total includes salaries and benefits, taxes and fees, and other operating expenses, less electricity sale profits.

**R**esolute Forest Products' Calhoun mill, established in 1954, is one of the largest paper, pulp and tissue manufacturing facilities in North America as a result of continued expansion and investment. The Calhoun mill currently produces specialty papers, market pulp as well as towel and tissue products. Paper customers include book publishers, direct mail advertisers and office supply distributors. Market pulp produced at the mill is used in consumer products such as diapers and tissue.

## Recent Capital Investment

Over the past three years, Resolute has invested over \$400 million in the Calhoun mill to improve efficiency, add capacity, and install a new tissue manufacturing and converting operation.

In 2015, the mill added a large continuous pulp digester, growing its market pulp capacity by 100,000 metric tons, significantly lowering the mill's overall costs and improving product quality. In June of 2015, the company also announced its entry into the growing tissue market with the construction of a \$295 million state-of-the-art tissue machine and converting operation, manufacturing retail private label bath tissue as well as towel and tissue for "away-from-home" markets. The tissue machine and all three converting lines are now fully operational.

## Expanding in the Tissue Market

Resolute - through the addition of the tissue operation at Calhoun, and in conjunction with two additional tissue manufacturing and converting facilities in Florida - is building an integrated and competitive tissue business serving the North American market.

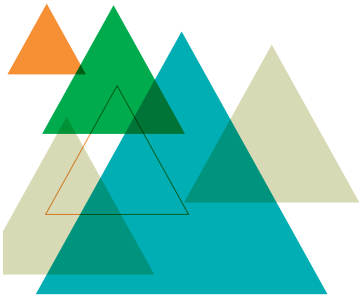
Resolute's tissue operations - in Tennessee and in Florida - benefit from vertical integration. Tissue products are manufactured from virgin pulp or 100% recycled pulp from the company's internal market pulp network. This allows for control of the production process - from material input to final product - ensuring precise control, cost-competitiveness and consistent quality, while offering the flexibility and customization that customers demand.

resolutefp.com



## ABOUT US

Resolute Forest Products is a global leader in the forest products industry with a diverse range of products, including market pulp, tissue, wood products, newsprint and specialty papers. The company owns or operates some 40 manufacturing facilities in the United States and Canada. Marketing its products in close to 70 countries, Resolute has third-party certified 100% of its managed woodlands to internationally recognized sustainable forest management standards.



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## Supporting Sustainability

The Calhoun pulp, paper and tissue mill is committed to sustainability and has undertaken multiple initiatives:

- ▶ The Calhoun mill sources wood fiber and maintains chain of custody and controlled wood certificates under the Sustainable Forestry Initiative® (SFI®), Programme for the Endorsement of Forest Certification (PEFC) and Forest Stewardship Council® (FSC®) standards.
- ▶ The mill sponsors an employee-driven “Goodfellows” program that provides Christmas baskets, coats and toys for needy individuals in the surrounding area.
- ▶ Since 2000, direct greenhouse gas (GHG) emissions have been reduced by 58%, and indirect emissions, such as those from purchased power, by 72%.
- ▶ 65% of the energy used at the mill comes from renewable sources, including hydroelectric and biomass fuel.
- ▶ Named ‘Most Energy-Aware Mill’ by Tissue World in 2018, the mill was honored for its energy reduction efforts as well as overall sustainability initiatives.
- ▶ The mill also took top honors at the Tennessee Valley Authority’s (TVA) first-ever carbon reduction awards. The TVA presented the mill with the Leadership Circle Award, which acknowledge customers with the lowest carbon emission rates during the year.
- ▶ The Calhoun operations are certified to the ISO 14001 environmental management standard.

## CONTACT INFORMATION

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