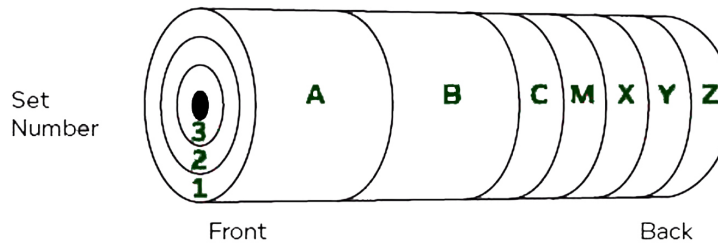


TAPPI ROLL NUMBERING SYSTEM (for Resolute mills using SAP only)

Ex: J8 5 3 A 31 01 1 M

Mill Identifier*		Machine Letter or Number	Year		Month		Day	Jumbo/Reel #	Set Number		Roll Position	
									Winder	Rewinder	Number Roll	Position ID
B8	Alma	A (9), B (10), C (14)	2010	0	January	A	01-31	01-99	1	A	2	AZ
J9	Amos	6	2011	1	February	B			2	B	3	AMZ
B9	Augusta	D (1), E (2)	2012	2	March	C			3	C	4	ABYZ
S3	Baie-Comeau	3, 4	2013	3	April	D			4	D	5	ABMYZ
E3	Calhoun	C (3), D (4), E (5)	2014	4	May	E			5	E	6	ABCXYZ
E4	Catawba	X (2), Y (3)	2015	5	June	F			6	F	7	ABCMXYZ
J8	Clermont	4, 5	2016	6	July	G					8	ABCDWXYZ
J3	Dolbeau	5	2017	7	August	H					9	ABCDMWXYZ
F3	Gatineau	J (6)	2018	8	September	J					10	ABCDEVWXYZ
NS	Grenada	G (1)	2019	9	October	K					11	ABCDEMWXYZ
B6	Kénogami	7			November	L					12	ABCDEFUWXYZ
L4	Ponderay	Z (1)			December	M					13	ABCDEFMUVWXYZ
S1	Thorold	7									14	ABCDEFGTUWXYZ
L2	Thunder Bay	V (5)									15	ABCDEFGMTUWXYZ

Roll Position Example - 7 Sections



*This roll numbering system does not apply to mills that are shaded.



TAPPI ROLL NUMBERING SYSTEM

Ex: B6 7 A 20 16 1 M													
Mill Identifier	Machine	Month	Year		Day	Jumbo/ Reel #	Set Number		Roll Position				
			Odd	Even			Winder	Rewinder	Number Roll/Set	Roll Position ID	Number Roll/Set	Roll Position ID	
B6 Kénogami	7	January	A	N	01-31	01-99	1	A	2	AZ	Front = A	2	1, 12
B8 Alma	A (9), B (10), C (14)	February	B	P			2	B	3	AMZ	Back = Z	3	1, 2, 13
B9 Augusta	D (1), E (2)	March	C	Q			3	C	4	ABYZ	(except Iroquois Falls: Back = A	4	1, 2, 3, 14
J9 Amos	6	April	D	R			4	D	5	ABMYZ	Front = Z)	5	1, 2, 3, 4, 15
S1 Thorold	7	May	E	S			5	E	6	ABCXYZ		6	1, 2, 3, 4, 5, 16
S3 Baie-Comeau	3, 4	June	F	T			6	F	7	ABCMXYZ		7	1, 2, 3, 4, 5, 6, 17
		July	G	U					8	ABCDWXYZ		8	1, 2, 3, 4, 5, 6, 7, 18
		August	H	V					9	ABCDMWXYZ		9	1, 2, 3, 4, 5, 6, 7, 8, 19
		September	J	W					10	ABCDEVWXYZ		10	1, 2, 3, 4, 5, 6, 7, 8, 9, 20
		October	K	X					11	ABCDEMWXYZ		11	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 21
		November	L	Y					12	ABCDEFVWXYZ		12	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 22
		December	M	Z					13	ABCDEFMUVWXYZ		13	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 23
									14	ABCDEFGTUVWXYZ		14	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 24
									15	ABCDEFGMTUVWXYZ		15	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 25

Ex: E4 F 24 W 09 3 27											
Mill Identifier	Month	Year		Day	Machine	Jumbo/ Reel #	Set Number		Roll Position		
		Odd	Even				Winder	Rewinder	Number Roll/Set	Roll Position ID	Number Roll/Set
L4 Ponderay	January	A	N	01-31	Z (1)	01-99	1	A	For mills L4, NS, L2, E4 and E3, the position of a roll's leading edge across the reel (front to back across the machine) is measured in 4-inch increments.		
NS Grenada	February	B	P		G (1)		2	B			
L2 Thunder Bay	March	C	Q		V (5)		3	C	The leading edge, for the example of 27, falls between 108 inches (27 x 4) and 111.99 inches (108 + 3.99) across the reel.		
E4 Catawba	April	D	R		X (2), Y (3)		4	D			
E3 Calhoun	May	E	S		C (3), D (4), E (5)		5	E			
F3 Gatineau	June	F	T		J (6)		6	F			
	July	G	U								
	August	H	V								
	September	J	W								
	October	K	X								
	November	L	Y								
	December	M	Z								

NARI ROLL NUMBERING SYSTEM

Ex: BO A 5 3 G 05 10 2 46													
Company	Mill	Machine	Year	Month	Day	Reel #	Set Number		Roll Position				
							Winder	Rewinder	Number Roll/Set	Roll Position ID	Number Roll/Set	Roll Position ID	
BO=Resolute	A=Dolbeau	5	Last digit only	January	A	July	G	01-31	01-99	1	A	Position relative to the front of the reel is expressed as a percentage. The exception is the back end roll on the reel, always having the value of 99%.	
				February	B	August	H			2	B		
				March	C	September	J			3	C		
				April	D	October	K			4	D		
				May	E	November	L			5	E		
				June	F	December	M			6	F		