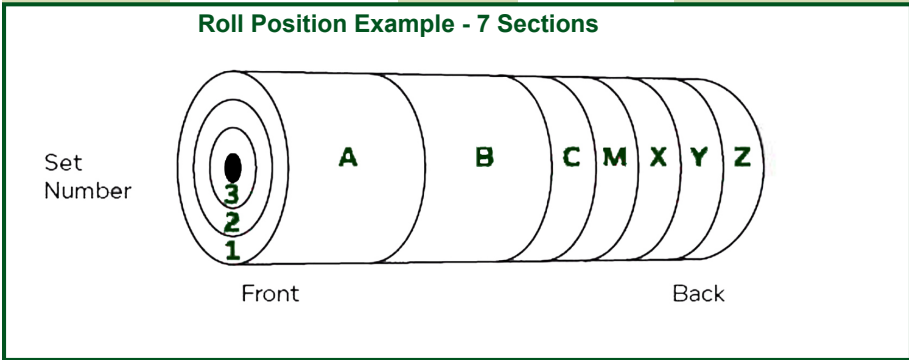


TAPPI ROLL NUMBERING SYSTEM

Ex: J8 5 0 A 31 01 1 M

Mill Identifier		Machine Letter or Number	Year		Month		Day	Jumbo/ Reel #	Set Number		Roll Position	
									Winder	Rewinder	Number Roll/Set	Roll Position ID
B8	Alma	A (9), B (10), C (14)	2020	0	January	A	01-31	01-99	1	A	2	AZ
J8	Clermont	6	2021	1	February	B			2	B	3	AMZ
J3	Dolbeau	3, 4	2022	2	March	C			3	C	4	ABYZ
F3	Gatineau	D (4)	2023	3	April	D			4	D	5	ABMYZ
NS	Grenada	5	2024	4	May	E			5	E	6	ABCXYZ
B6	Kénogami	5	2025	5	June	F			6	F	7	ABCMXYZ
					July	G	8	ABCDWXYZ				
					August	H	9	ABCDMWXYZ				
					September	J	10	ABCDEVWXYZ				
					October	K	11	ABCDEMWXYZ				
					November	L	12	ABCDEFUVWXYZ				
					December	M	13	ABCDEFMUVWXYZ				
											14	ABCDEFGTUVWXYZ
											15	ABCDEFGMTUVWXYZ



RESOLUTE EVIDENCE WORKSHEET

QUALITY CONCERN	ROLL/SKID NUMBER	PRODUCT LABELS	QUALITY REPORT	UNPRINTED SAMPLES	PRINTED SAMPLES	TAPE PULLS	BLANKET SAMPLES	TEMPERATURE RH READINGS	PHOTOS	COMMENTS
Baggy Roll	✓	✓	✓	✓	✓				✓	Photos, 12 printed samples, and Schmidt Hardness test results if available. Also, a white sample is needed with the defect across the width of the roll.
CONTAMINATION	LISTED BELOW ARE SOME OF THE MORE COMMON CAUSES OF CONTAMINATION TYPE DEFECTS.									
Hickeys	✓	✓	✓	✓	✓	✓				
Pickouts	✓	✓	✓	✓	✓	✓				12 sheets white paper, tape pulls on acetate, printed sheets with the problem, and the original pickout. Do not affix tape pulls to anything except acetate. Be sure to indicate which units are showing the problem.
Piling	✓	✓	✓	✓	✓	✓	✓		✓	
Surface/Slitter Dust	✓	✓	✓	✓	✓	✓			✓	
Cracking-at-fold	✓	✓	✓	✓	✓			✓		12 (8 1/2" x 11") sheets of white paper sealed in a plastic bag. 12 printed samples of the problem. Web exit temp, competitive samples, type of folder, information on fold process (scores, pre-moisturizing units), time between printing and folding, storage conditions.
Curl	✓	✓	✓	✓	✓			✓	✓	Press and skid RH and temperature readings, photo and printed samples.
Delamination	✓	✓	✓	✓	✓			✓		15-20 printed consecutive sheets that exhibit the defect along with 15-20 unprinted consecutive sheets.
Mottle	✓	✓	✓	✓	✓					12 sheets white paper, the color sequence, 12 printed sheets, single color progressives, flipped sheets and competitive samples, if available.
Mis-Register/Slur	✓	✓	✓	✓	✓			✓	✓	15-20 printed sheets that exhibit the issue along with 15-20 consecutive unprinted sheets.
Offsetting/Blocking	✓	✓	✓	✓	✓			✓	✓	20 consecutive sheets that exhibit the defect.
Splice Breaks	✓	✓	✓		✓					Collect the paper from where the break occurred and try to locate the splice for Resolute inspection.
Surface Defects	✓	✓	✓	✓	✓					Evidence of defect, 12 unprinted sheets, printed samples.
Tight/Wavy Edges	✓	✓	✓	✓	✓			✓	✓	Press and skid RH and temperature readings, photo and printed samples. For wavy/tight edges, mark the unprinted paper samples in the area the defect appears.
Web Breaks	✓	✓	✓	✓	✓					Evidence of defect, roll numbers and remaining roll weight, if known. Or supply remaining roll diameter and width in inches.
Wrinkling	✓	✓	✓	✓	✓			✓		15-20 printed sheets with the wrinkle, along with 15-20 consecutive unprinted sheets.