

Florida Operations



KEY STATISTICS (as at december 31, 2022)

Workforce

Cross City	211
Hialeah	205
Sanford	69
Total employees	485
Indirect jobs*	1,576

Annual capacity

Tissue	62,000 short tons
Lumber/decking	177,000 MFBM

Economic impact (M US\$)

Payroll and benefits	\$ 34.4
Total cost of fiber	65.8
Amount spent to purchase energy	3.6
Amount paid in taxes	0.7
All other operating costs	45.6
TOTAL**	\$ 150.1

* Research by the Economic Policy Institute indicates that for every 100 jobs in the paper industry, 325 additional jobs are supported in supplier industries and in local communities owing to re-spending of wages.

** The total includes salaries and benefits, taxes and fees, and other operating expenses.

FACILITIES

- Hialeah/Miami: Tissue manufacturing and converting operation, distribution center, administrative offices
- Sanford/Orlando: Tissue manufacturing and converting operation
- Cross City: Wood products facility

PRODUCTS MANUFACTURED

- Tissue
- Bath tissue
 - Towel
- Wood Products
- Dimensional lumber
 - Decking

Resolute Forest Products' Florida operations include two tissue sawmills and a lumber sawmill.

Tissue Operations

Resolute Forest Products is one of the few fully integrated tissue manufacturers in North America. We produce a wide range of bath tissue and towel products. Our facilities give us a well-established presence in retail and away-from-home tissue product manufacturing and are ideally situated to serve customers in the Eastern United States.

Our facilities in Hialeah and Sanford, Florida, have a combined annual production capacity of 62,000 short tons (56,000 metric tons) across three tissue machines and eight converting lines, and offer virgin and recycled products in a range of grades.

Wood Products Operations

The Cross City sawmill manufactures decking and other specialty products for the construction industry, with its customers located predominantly in the Southeastern United States. The sawmill has an annual capacity of 177 million board feet per year.

The sawmill has a rich history in the region, where it has been in continuous operation since 1954. Founded as Suwannee Lumber Company, the facility operated as an independent operation until 2013 when it was sold to a private equity group. The site has grown to become one of the largest employers in the area. Resolute acquired the sawmill in February 2020.

Florida Operations



Supporting Sustainability

- Our Florida tissue mills are certified to Good Manufacturing Practices (GMP, ISO-22716), Sustainable Forestry Initiative® (SFI®) and Forest Stewardship Council® (FSC®) chain-of-custody standards, in addition to being authorized to use the SFI Certified Sourcing label.
- The tissue mills participate in SolarTogether™, a shared solar program that is offered by Florida Power & Lighting (FPL) and projected to reduce annual greenhouse gas emissions by about 8,000 metric tons of CO₂ equivalent annually.
- The Hialeah facility is certified to the requirements of EcoLogo certification. Products bearing this designation are certified for their reduced impact on the environment.
- Sanford employees completed 2022 without a single recordable injury, and Cross City employees reached 250,000 consecutive hours without a recordable injury. For every 250,000 injury-free hours, Resolute rewards employees with \$5,000 or more to donate to local organizations.

CONTACT INFORMATION

CROSS CITY

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HIALEAH

Christopher Chappell, General Manager
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SANFORD

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ABOUT US

Resolute Forest Products is a leading producer of a diverse range of wood, pulp, tissue and paper products, which are marketed in 60 countries. The company operates some 40 facilities, as well as power generation assets, in the United States and Canada and has third-party certified 100% of its managed woodlands to internationally recognized sustainable forest management standards.

resolutefp.com

